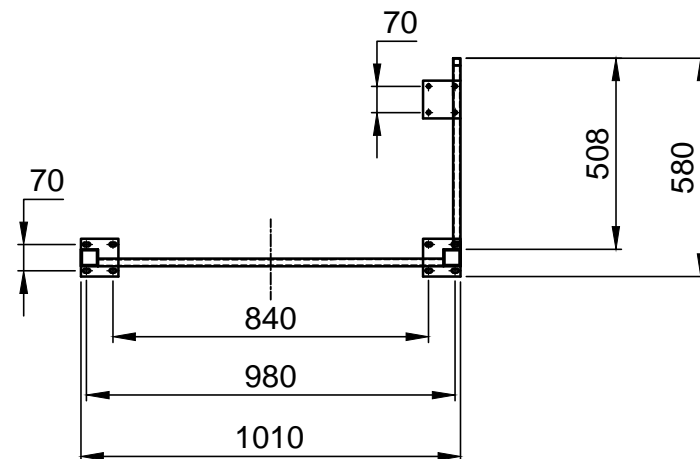













1. WELD AND GRIND FLUSH ALL THE WELDED JOINT.
2. ASSEMBLY TO BE COLD PHOSPATED AND ONE COAT OF REDOXIDE ZINC CHROMATE PRIMER TO IS:2074-92 TO BE GIVEN ALL OVER.



				SURFACE ROUGHNESS	GRADE NO.	N12	N11	N10	N9	N8	N7	N6	N5	N4	N3	N2	N1
					VALUE	50	25	12.5	6.3	3.2	1.6	0.8	0.4	0.2	0.1	0.05	0.025
					SYMBOL	~	▽	▽▽			▽▽▽			▽▽▽▽			
					1. DIMENSIONAL TOLERANCES FOR SHEET —METAL AND WELDED STRUCTURE REF. RD-227										3. SURFACE PROTECTION UNLESS OTHER- WISE SPECIFIED. REF. RD-244		
				2. QUALITY OF WELD JOINTS REF. RD-230										4. TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS (COARSE) REF. IS 2102 (PT-1)			
				MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE		0	6	30	120	315	1000	2000	4000			
					TOLERANCE		±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3			
REVISION	DATE	CHANGE		BY/APP.													

2	1	849 - 11016	PARTITION ASSY.													
1	1	849 - 11015	PARTITION ASSY.													
ITEM REF.	QTY.	PART/STOCK No.			DESCRIPTION											
PRODUCT																
MEMU 3-PHASE (TC)																
APPROVED	S. MOORTHY RAJA	21/02/2020				MATERIAL			SCALE							
CHECKED	N. SHAKUNDALA DEVI	21/02/2020							1:20							
DRAWN	Jayaswamy AK	20/02/2020	849	849 - 11401							1					
TRACED			MODEL	NEXT ASSEMBLY		QTY.	REF.DRG.									
STANDARDS			MATERIAL CODE													
<b>BEML LIMITED</b>			TITLE								Wt.Kg.		SHEET 1 OF 1		ALT.	
			PRODUCT DESIGN BANGALORE COMPLEX				849 - 11021									
			PARTITION ASSY. (ALARM END)													